

VOUGHT AIRCRAFT

Expires: August 31, 2010



Subscriber Holding
Nadcap User Compliance and Audit Program
(NUCAP)
Certificate & Scope of Approval



July 29, 2010

Vought Aircraft
9314 West Jefferson Boulevard
Dallas, Texas 75211

Dear Mr. Mariot:

Following a request to the NUCAP Management Council, this letter is formal notification that your NUCAP approval period has been extended from July 31, 2010 to **August 31, 2010.**

You will **NOT** receive a revised certificate. This letter will serve as evidence of the approval extension.

Should you have any questions or require any additional information, please contact me at PRI Headquarters at 724/772-8584.

Sincerely,

A handwritten signature in cursive script, reading "Christine Sanz". The signature is written in black ink and is positioned below the word "Sincerely,".

Business Development Specialist
Performance Review Institute
csanz@sae.org



September 28, 2009

Mr. Frank Mariot
Vought Aircraft Industries, Inc.
9314 W Jefferson Blvd
Dallas, Texas 75211-9301
UNITED STATES

Dear Mr. Mariot:

Your facility has been approved for NUCAP. Please note that your NUCAP certificate is valid until **July 31, 2010**. Accordingly, we have enclosed your certificate(s) of approval, your scope of approval, and logo sheet.

Please note that if any changes occur within your company (i.e., ownership, key managerial staff, equipment, company name, quality manager, address, etc.) that may affect your capability or scope of approved activities, you are required to notify PRI Staff by completing the "Notification of Change/Request for Revised Certification" form located in [eAuditNet.com/Resources/Public Documents/General Documents](http://eAuditNet.com/Resources/Public/Documents/General Documents), immediately.

We would like to congratulate you on your achievement in meeting the stringent requirements of NUCAP Approval.

If you have any questions concerning the NUCAP Process, please contact PRI Headquarters at (724)772-8660.

Sincerely,

A handwritten signature in black ink that reads "Lisa Shultz". The signature is written in a cursive, flowing style.

Lisa Shultz
Prime Support Engineer
Industry Managed Programs, Research & Development

LS/dlh

Enclosures

Certificate(s)
Scope of Approval
Logo Sheet



In accordance with Program Document PD3000, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Users Compliance and Audit Program (NUCAP) Management Council to:

VOUGHT AIRCRAFT INDUSTRIES, INC.

at

See Attached Supplement

They have demonstrated conformance and are awarded approval for specific services, listed in the Scope of Approval, as listed in www.pri-network.org on the Approved User's Listing (AUL), to the revision in effect at the time of the audit for:

***Chemical Processing, Composites, Heat Treating, Nondestructive Testing,
and Surface Enhancement***

*Expiration Date: July 31, 2010
Certificate Number: 130919
Issue Date: September 28, 2009*

A handwritten signature in black ink, appearing to read "W. G. Wagner". The signature is written in a cursive style and is positioned above a horizontal line.

William G. Wagner, Vice President and General Manager



SCOPE OF APPROVAL NUCAP

Approval Date: September 28, 2009
Expiration Date: July 31, 2010

Audit #130919
Certificate #130919

**Vought Aircraft Industries, Inc.
9314 W. Jefferson
Dallas, TX 75211**

**Chemical Processing, Composites, Heat Treating,
NonDestructive Testing and Surface Enhancement**

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #129878

- AC7108 - Anodizing: MIL-A-8625, Customer Specifications/Other
Brush Plating: MIL-STD-865, Customer Specifications/Other
Chemical Cleaning: Alkaline, Titanium (Acid, Alkaline)
Conversion/Phosphate Coatings: MIL-C-5541, Customer Specifications/Other
Surface Treatment/Passivation: Customer Specifications/Other
- AC7108/1 - Paint/Dry Film Coatings: MIL-DTL-53039, MIL-P-23377, (MIL-PRF-23377),
MIL-P-85582 (MIL-PRF-85582), (MIL-PRF-22750), (MIL-PRF-85285),
Customer Specifications/Other
- AC7108/2 - Etch: Local (Swab) Etch, Pre-penetrant, Customer Specifications/Other
- AC7108/3 - Surface Preparation Prior to Metal Bond:
Metal Bond Anodize Processes
Other Non-Immersion Processes

Composites (AC7118) – Audit #130020

- AC7118 - Prepreg/Adhesive Bonding/Resin Film Infusion
Metal Bonding
Core Processing

Heat Treating (AC7102) – Audit #129916

- AC7101/3 - Materials Testing Laboratories – Mechanical Testing:
(A) RT Tensile Testing
- AC7101/4 - Materials Testing Laboratories – Metallography and Microhardness:
(L) Metallography (General)
(L7) Near Surface Examinations – IGA/IGO

Heat Treating (AC7102) – Audit #129916 (Cont'd.)

- AC7102 - Cryogenic Treatments
Hot Forming / Hot Sizing
Nickel & Cobalt Alloys:
 Age, Anneal & Stress Relieve
 Customer Specifications/Other
Stainless & PH Stainless Steels:
 AMS-H-6875 CL-D
 AMS 2759/3
 Customer Specifications/Other
Titanium Alloys:
 Age, Anneal and/or Duplex Anneal, & Stress Relieve
 AMS-H-81200
 Customer Specifications/Other
- AC7102/2 - Aluminum Alloys:
 Anneal and/or Stress Relieve
 AMS 2770
 Customer Specifications/Other
- AC7102/5 - Hardness Testing for Heat Treating:
 (M2) Rockwell Hardness
- AC7102/S - Supplemental Audit Criteria for Heat Treating
 U11 – The Boeing Company

NonDestructive Testing (AC7114 / AC7114 S) – Audit #130175

- AC7114 - Nadcap NonDestructive Testing (NDT) Suppliers Accreditation Program Audit Criteria
- AC7114/S - S-U11 The Boeing Company
- AC7114/1 - Liquid Penetrant
- AC7114/1S - S-U11 The Boeing Company
- AC7114/3 - Ultrasonic
- AC7114/3S - S-U11 The Boeing Company
- AC7114/4 - Radiography
- AC7114/4S - S-U11 The Boeing Company

Surface Enhancement (AC7117) – Audit #129917

- AC7117/2 - Automated
- AC7117/3 - Peen Forming
- AC7117/4 - Flapper
- AC7117/5 - Manual

Vought Aircraft Industries, Inc.
90 Highway 22W
Milledgeville, GA 31061

Chemical Processing, Composites and NonDestructive Testing

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #129877

- AC7108 - Conversion /Phosphate Coatings: MIL-DTL-5541, MIL-C-5541, Customer Specifications/Other
- AC7108/1 - Painting & Dry Film Coatings: MIL-C-22750, MIL-C-85285, MIL-P-85582, MIL-W-5044, Customer Specifications/Other
- AC7108/2 - Etching: Local (Swab) Etch
- AC7108/3 - Surface Preparation Prior to Metal Bond: Other Non-Immersion Processes

Composites (AC7118) – Audit #129923

- AC7118 - Prepreg/Adhesive Bonding/Resin Film Infusion
Metal Bonding
Core Processing
Liquid Resin Processing

NonDestructive Testing (AC7114 / AC7114 S) – Audit #130137

- AC7114 - Nadcap NonDestructive Testing (NDT) Suppliers Accreditation Program Audit Criteria
- AC7114/S - S-U8 Airbus
S-U11 The Boeing Company
- AC7114/3 - Ultrasonic
- AC7114/3S - S-U8 Airbus
S-U11 The Boeing Company
- AC7114/4 - Radiography
- AC7114/4S - S-U11 The Boeing Company

Approval Date: September 28, 2009
Expiration Date: July 31, 2010

Audit #130919
Certificate #130919

**Vought Aircraft Industries, Inc.
One Northrop Ave.
Hawthorne, CA 90250**

Chemical Processing and Composites

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #130665

AC7108 - Anodizing: Customer Specifications/Other
AC7108/1 - Paint & Dry Film Coatings: Customer Specifications/Other
AC7108/3 - Surface Preparation Prior to Metal Bond: Metal Bond Anodize Processes

Composites (AC7118) – Audit #130663

AC7118 - Metal Bonding

Approval Date: September 28, 2009
Expiration Date: July 31, 2010

Audit #130919
Certificate #130919

**Vought Aircraft Industries, Inc.
1801 S.E. Airport Road
Stuart, Florida 34996**

Chemical Processing and Composites

In recognition of the successful completion of the PRI evaluation process, approval is granted to this facility to perform the following:

Chemical Processing (AC7108) – Audit #129876

AC7108/1 - Painting & Dry Film Coatings:
MIL-P-23377
Paint - Customer Specification/Other

Surface Enhancement (AC7117) – Audit #129921

AC7117/4 - Flapper
AC7114/5 - Manual

Approval Date: September 28, 2009
Expiration Date: July 31, 2010

Audit #130919
Certificate #130919

DEVIATION SUMMARY

NO DEVIATIONS WERE TAKEN DURING THIS AUDIT.